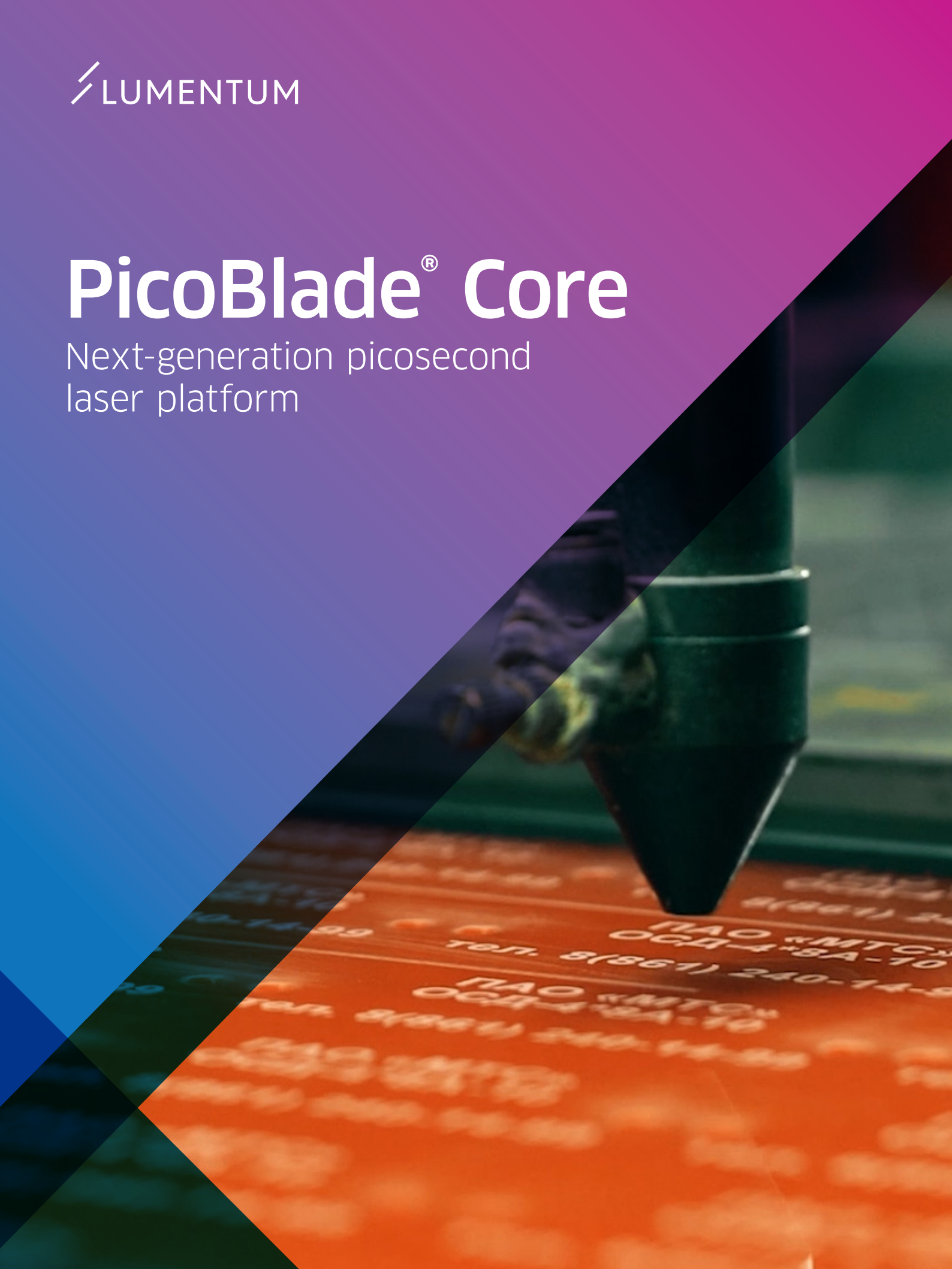




# PicoBlade<sup>®</sup> Core

Next-generation picosecond  
laser platform



# Precision Meets Production at Scale

## Why Choose Lumentum's Pulsed Laser Solutions

Lumentum delivers differentiated value across four key pillars—making us the trusted partner for high-performance pulsed laser solutions.

### Engineered for Excellence

Lumentum delivers differentiated value across four key pillars—making us the trusted partner for high-performance pulsed laser solutions

### Unmatched Reliability

Over 10,000 pulsed laser systems and 500,000+ units shipped—proven performance in the world's most demanding industries

### Scalable Manufacturing

155,000 sqm manufacturing facility in Thailand enables high-volume production and rapid global delivery

### Strategic Solution Partner

Deep expertise across EV, and solar markets—powering 3D battery structuring and TSV/TGV drilling



10+  
Countries  
Shipped To



20+  
Markets



>10,000  
Pulse Lasers  
Shipped



100+  
Customers

### Product Overview

PicoBlade Core is Lumentum's latest advancement in ultrafast laser technology, designed to deliver identical performance to the proven PicoBlade 3 in an optimized design for easy system integration. Leveraging the field-proven ultrafast platform, with over 1,000 units shipped globally, PicoBlade Core offers industry-leading reliability and precision for high-throughput micromachining applications.

Engineered for integration into industrial environments, it is optimized for tasks such as solar patterning, PCB drilling, glass cutting, battery electrode structuring, and fine-feature machining in medical and display manufacturing.

With picosecond pulse durations, high repetition rates up to 8 MHz, and multi-wavelength flexibility (1064 nm, 532 nm, or 355 nm), PicoBlade Core with closed loop power control enables high quality, increased throughput, and unsurpassed performance in micromachining.

Advanced features further enhance its versatility and precision—including AccuTrig™ for sub-micron pulse synchronization, FlexBurst and MegaBurst™ for tailored energy delivery, and beam shaping for dynamic beam profile control.



### Key Features

- Flexible PRF: Enables optimum power utilization and high efficiency across a wide range of applications
- FlexBurst™: Programmable pulse bursts enable power scaling while preserving processing quality. Number of pulses in Flexburst is 1-40
- Advanced pulse-on-demand (PoD) technology: Dynamic pulse control enhances material interaction and process optimization

### Optional Features

- AccuTrig (up to 2 MHz): Patented, industry-leading trigger function increases throughput while improving precision and cut quality
- MegaBurst (up to 1.6 mJ): Enables access to full laser power at lower PRFs (<400 kHz), supporting energy-demanding applications such as filamentation-based glass cutting, deep drilling, and beam-splitting
- Beam shaper option: Adjustable beam size with or without customized diffractive optical element (DOE)

### Benefits

PicoBlade Core delivers the next evolution in picosecond laser performance—housed in a compact, industrially hardened platform. Engineered for high-throughput micromachining, it enables superior edge quality, minimal heat-affected zones, and consistent precision—without compromise.

Built on decades of ultrafast laser leadership and optimized for volume manufacturing, PicoBlade Core offers:

- Industry-leading sub-12 ps pulse duration
- Disruptive pricing model that reduces total cost of ownership by up to 40%
- Seamless multi-wavelength support (IR, Green, UV)
- Proven reliability with >10,000 hours of lifetime stability
- Compact design: 3x lighter and ~50% smaller than previous PicoBlade 3 product
- Flexible integration via AccuTrig, FlexBurst, MegaBurst, and beam shaper option

## Specifications

	IR	Green	UV
Wavelength (nm)	1064	532	355
Average power (W) @400 kHz			
High power	150	100	50
Mid power	80	50	30
Low power	20	12.5	7.5
Pulse energy (μJ) @400 kHz			
High power	375	250	125
Mid power	200	125	75
Low power	50	31.5	18.7
Pulse width (ps)	<12	<12	<12
Repetition rate <sup>1</sup>	Single-shot to 8 MHz		
Beam size	5 mm±10%		
Beam quality (M <sup>2</sup> )	<1.3	<1.2	<1.2
Circularity	>85%		
Pulse-to-pulse energy stability	<1% RMS		
Pointing stability	<50 μrad/°C		

1. UV and green laser power can be optimized for preferred repetition rates.

# Applications

## PCB and Electronics

### PCB micro via drilling

- High-density interconnect (HDI) via drilling below 50  $\mu\text{m}$
- Clean hole profiles for multilayer boards
- UV/Green wavelengths enable polymer and copper selectivity

### Glass and ceramic PCB machining

- Crack-free cutting and drilling of alumina, AlN, and borosilicate substrates
- Maintains electrical insulation integrity
- Ideal for high-frequency and RF applications

### Surface texturing

- Functional texturing for thermal management or wettability
- Sub-micron precision across metals and ceramics
- Non-contact process reduces mechanical wear

## Battery and Energy Storage

### Anode/cathode structuring

- Microchannel drilling improves lithium-ion diffusion
- Uniform feature profiles enhance battery performance
- Compatible with graphite, silicon, and solid-state materials

### Separator foil cutting

- Burr-free, debris-free cutting of polymer/ceramic separators
- Maintains edge stability at high throughput
- Applicable to PE, PP, PET-based multilayer films

### Notching and coating removal

- Precise electrode notching for pouch and cylindrical cells
- Selective removal of active layers without damaging current collector
- Supports advanced battery designs and chemistries

## Display and Glass Processing

### Ultra-thin glass cutting

- Clean, precise separation down to <100  $\mu\text{m}$  thickness
- Avoids microcracks through cold ablation
- High-speed scribing for foldable and flexible displays

### Transparent material drilling

- Laser-induced breakdown for glass and sapphire drilling
- High aspect ratio microholes with minimal taper
- Suitable for cover glass and optical components

### Optical lens micro-structuring

- Micron-scale surface modification for functional optics
- Enables lenslet array and diffractive structure creation
- High repeatability across curved or complex surfaces

## Medical Devices Manufacturing

### Stent micro-drilling

- Fine hole drilling in Nitinol, stainless steel, and CoCr alloys
- Eliminates recast layer and HAZ for biocompatibility
- Scalable to neurovascular and cardiovascular stents

### Catheter and microfluidic cutting

- Non-contact micromachining of polymers and silicones
- Enables sharp features in tubing and channel networks
- Maintains clean internal diameters and structural integrity

### Surgical tool processing

- Precision edge shaping for scalpels, bone saws, micro-scissors
- Enhances sharpness and durability
- Corrosion-free finishes for stainless steel and titanium

## Solar and Photovoltaics

### Perovskite scribing

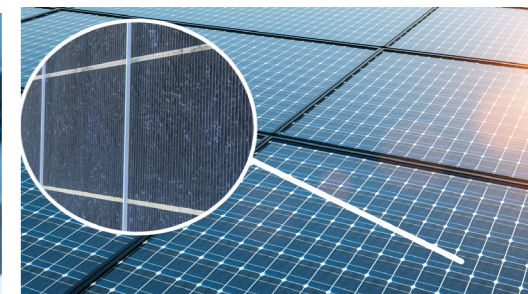
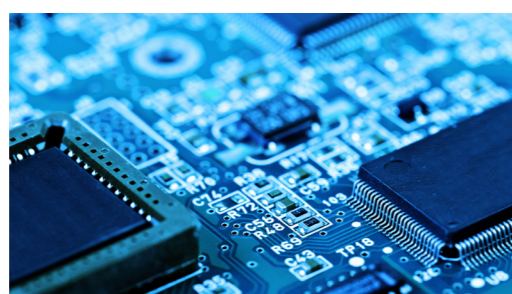
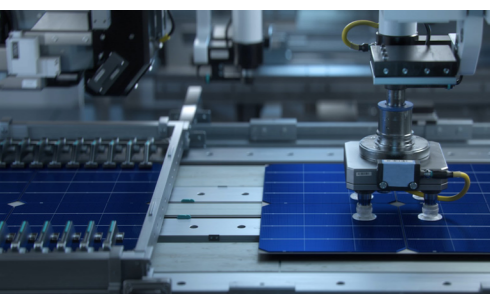
- P1-P3 scribing with sub-micron accuracy
- Minimizes thermal stress on sensitive perovskite layers
- Supports tandem and flexible module manufacturing

### Thin film removal

- Selective layer ablation on CIGS, CdTe, and TCO materials
- Controlled depth penetration with minimal substrate impact
- In-line process compatible with roll-to-roll and sheet-fed lines

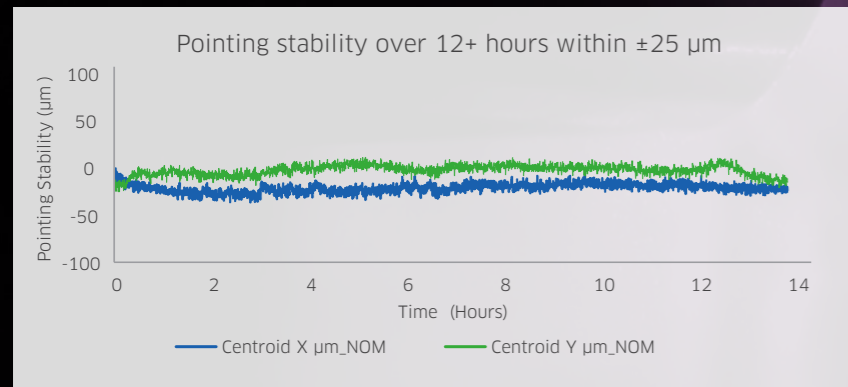
### Edge isolation, xBC/IBC cell structuring

- Electrical isolation to prevent shunting and leakage
- Structuring for high-efficiency back-contact solar cells
- Enables interdigitated contact patterning with micron accuracy

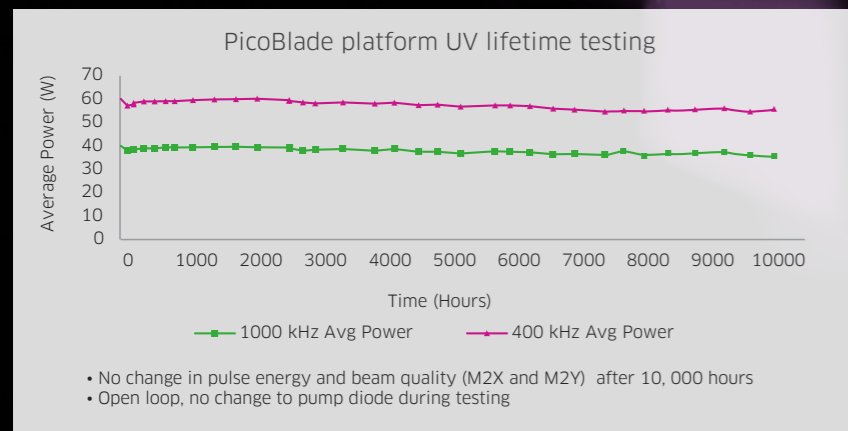


# Performance

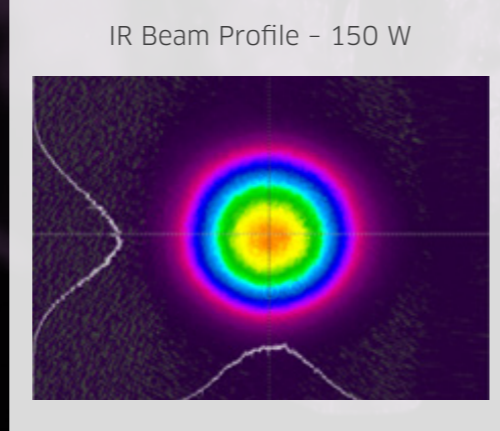
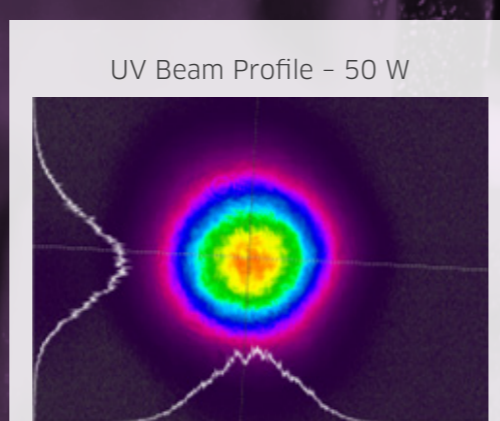
## Minimal laser power variation



## Unchanged pulse energy



## Stable beam parameters

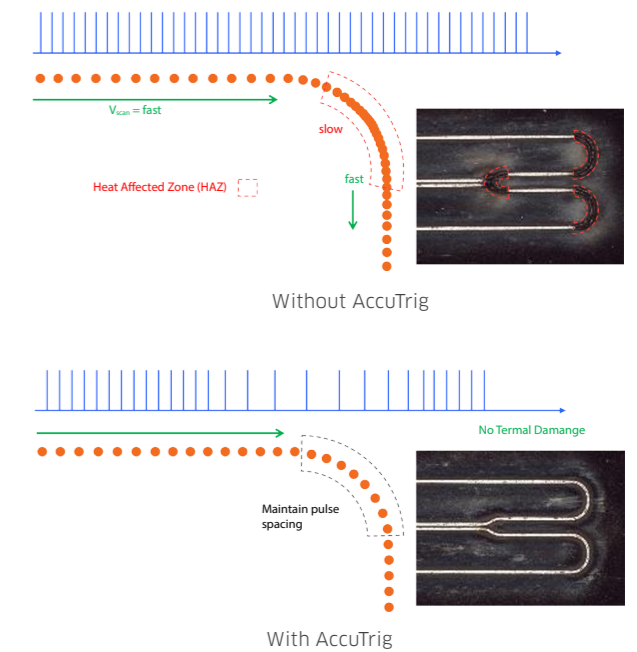


## Optional features

### AccuTrig (up to 2 MHz)

Patented, industry-leading trigger function increases throughput while improving precision and cut quality

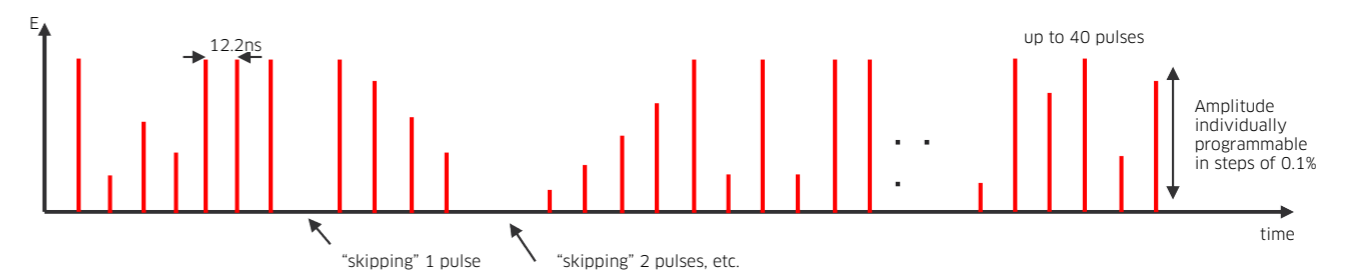
- Dynamically adjusts PRF to match scan speed while maintaining consistent pulse spacing
- Prevents heat-affected zones (HAZ) by stabilizing energy distribution
- Maintains pulse energy regardless of speed variations,
- reducing defects and improving process quality



### FlexBurst™

A user-programmable burst technology that enables virtually infinite burst shapes with high precision

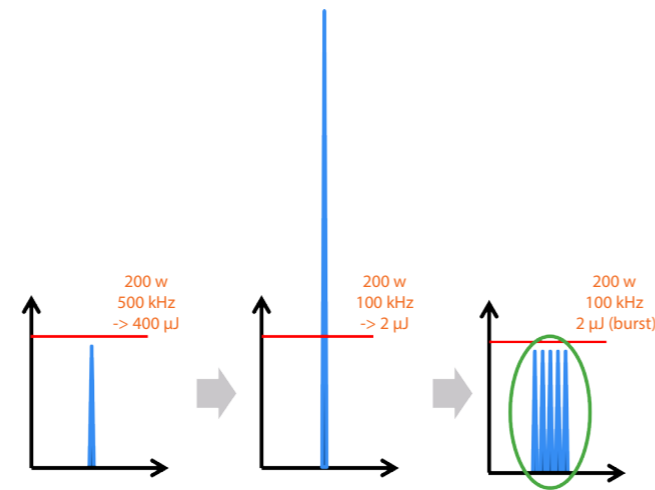
- Allows up to 40 pulses per burst, with individually programmable amplitudes
- Intra-burst pulses can be spaced as low as 12.2 ns
- Enables precise control over pulse energy and pattern for optimized laser processing



### MegaBurst (up to 1.6 mJ)

Enables access to full laser power at lower PRFs (<400 kHz), supporting energy-demanding applications such as filamentation-based glass cutting, deep drilling, and beam-splitting

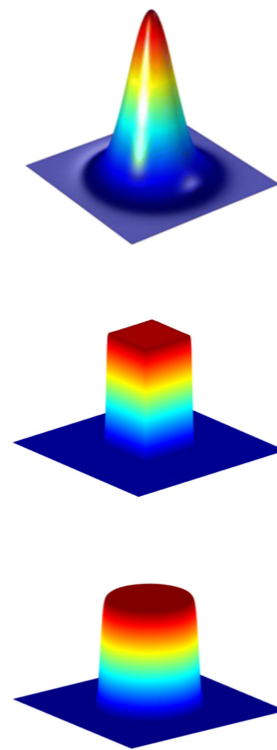
- Expands PRF from 100 to 500 kHz, maximizing power utilization
- Maintains consistent burst energy with AccuTrig technology
- Pre-programmed by Lumentum for high-power applications



### Beam Shaper Option

Adjustable beam size with or without customized diffractive optical element (DOE)

- To allow for customized beam size adjustments - externally adjustable telescope
- Diffractive optical element (DOE) can be added to form the beam (flat top, beamlets etc.) as required by application



## Cutting-edge manufacturing processes for precision and speed

### Precision optics mounting

Ultra-stable glass mounting ensures unmatched stability

### High-speed production

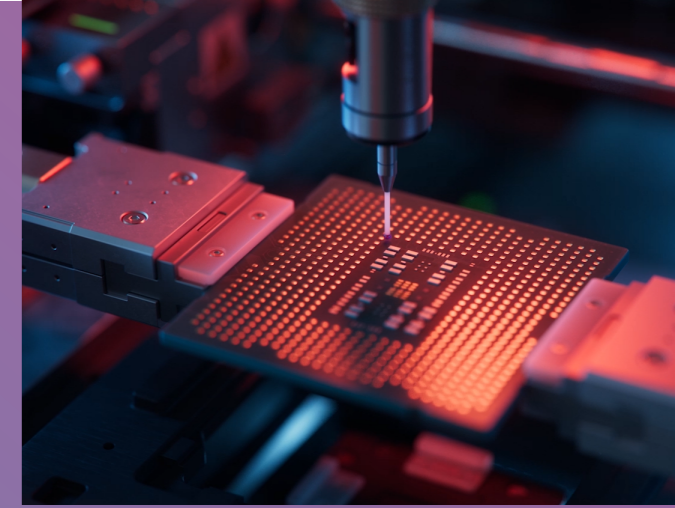
Parallel production lines to accelerate manufacturing timelines

### Automated process control

Advanced alignment technology to enhance precision

### Vertical integration

Comprehensive in-house capabilities from pump diodes to amplifying fibers





# Lumentum manufacturing excellence

## State-of-the-art Facility

155 k sqm with 7,000 sqm clean room with parallel production lines for rapid delivery.

## Advanced Manufacturing

Precision-driven capabilities. Automatic alignment and kinematic module positioning.

## Award-winning Excellence

Thailand PM industry awards for Quality, Productivity, and Potential Industry (2020–2022).

## Sustainability Leadership

Net-zero GHG emissions by 2030. 25% reduction in FY23, and 61% renewable electricity.



Commitment to SBTi for emissions



Responsible Business Alliance

RBA Platinum status for Thailand site



Canadian National Capital Region's Top Employers List for 8th consecutive year



Silver LEED certification at U.S. Corporate HQ



Platinum rating for three consecutive years from EcoVadis



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